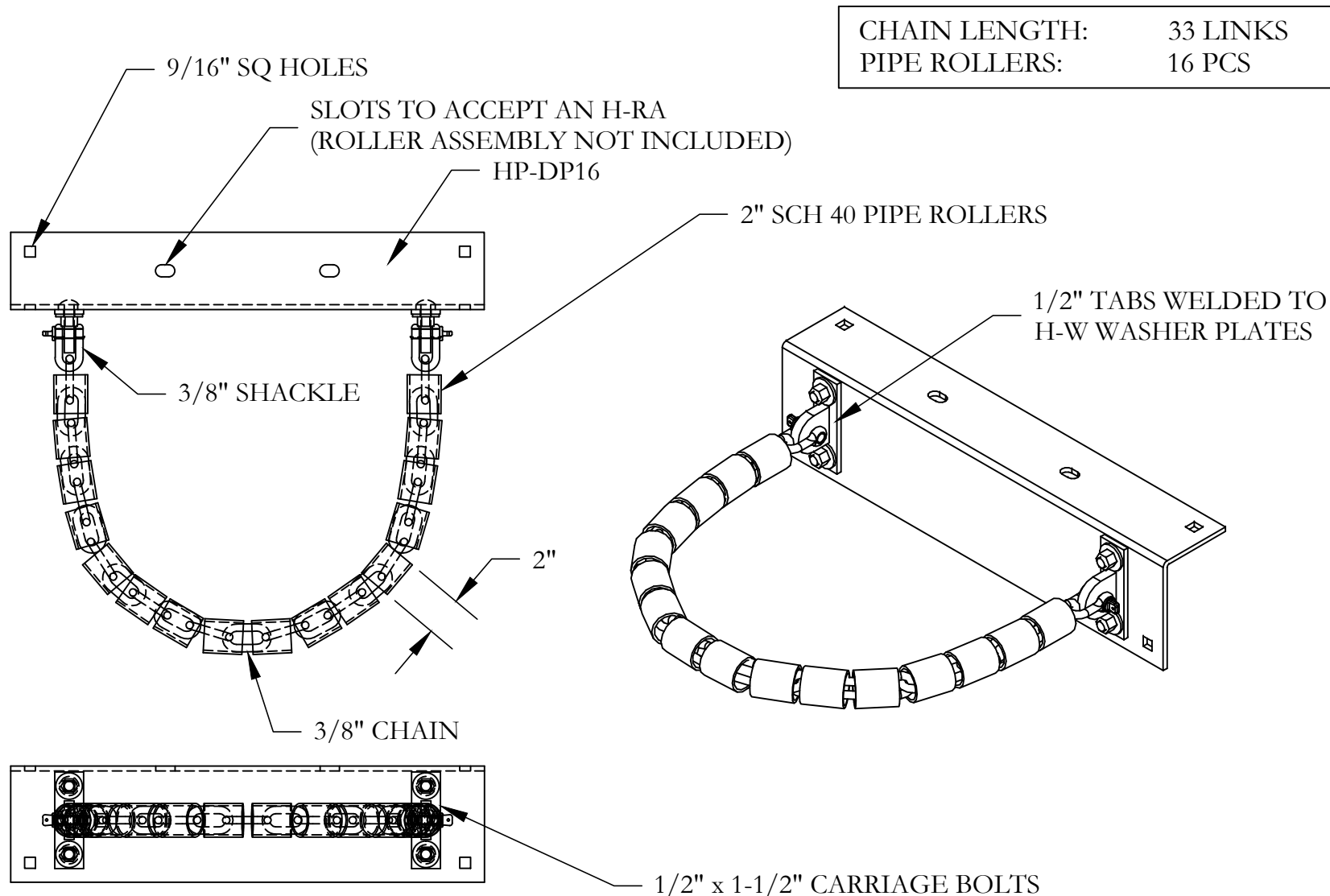


NOTE: ON LAYOUT DRAWINGS ALL MEASUREMENTS ARE TO THE FRAME MEMBERS. ACTUAL MEASUREMENTS MAY VARY BASED ON RUBRAIL, BUMPSBOARD, OR OTHER ACCESSORIES BEING USED. IF USING RUBRAIL ADD APPROX.  $1\frac{1}{2}"$ . IF USING BUMPSBOARD ADD  $1\frac{1}{2}"$ . THIS WILL AFFECT DISTANCE BETWEEN FINGERS BY  $-6"$ . ON HINGE CONNECTIONS: ADD  $3\frac{1}{4}"$  BETWEEN SECTIONS FOR EVERY HINGE POINT. ALL OF THE ABOVE IS NOT CALCULATED IN ANY LAYOUT DRAWING. THIS DRAWING IS PROVIDED AS A COURTESY TO OUR CUSTOMERS. NON CUSTOMERS WILL BE CHARGED A SERVICE FEE OF \$75.00 AN HOUR. EFFECTIVE 1-20-2012



CHAIN LENGTH:	33 LINKS
PIPE ROLLERS:	16 PCS

SLOTS TO ACCEPT AN H-RA  
(ROLLER ASSEMBLY NOT INCLUDED)

HP-DP16

2" SCH 40 PIPE ROLLERS

$\frac{1}{2}"$  TABS WELDED TO  
H-W WASHER PLATES

$\frac{3}{8}"$  SHACKLE

2"

$\frac{3}{8}"$  CHAIN

$\frac{1}{2}" \times 1\frac{1}{2}"$  CARRIAGE BOLTS

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**MERCO  
MARINE**<sup>TM</sup>



TITLE: CHAIN PILE GUIDES HP-DP16C		SCALE: 1-1/2" = 1'-0"
PRINT DATE: 3/12/14 11:25 AM		DRAWN BY: DAN OTTO
CREATED DATE: 3/12/14		APRVD BY: J. MERIWETHER