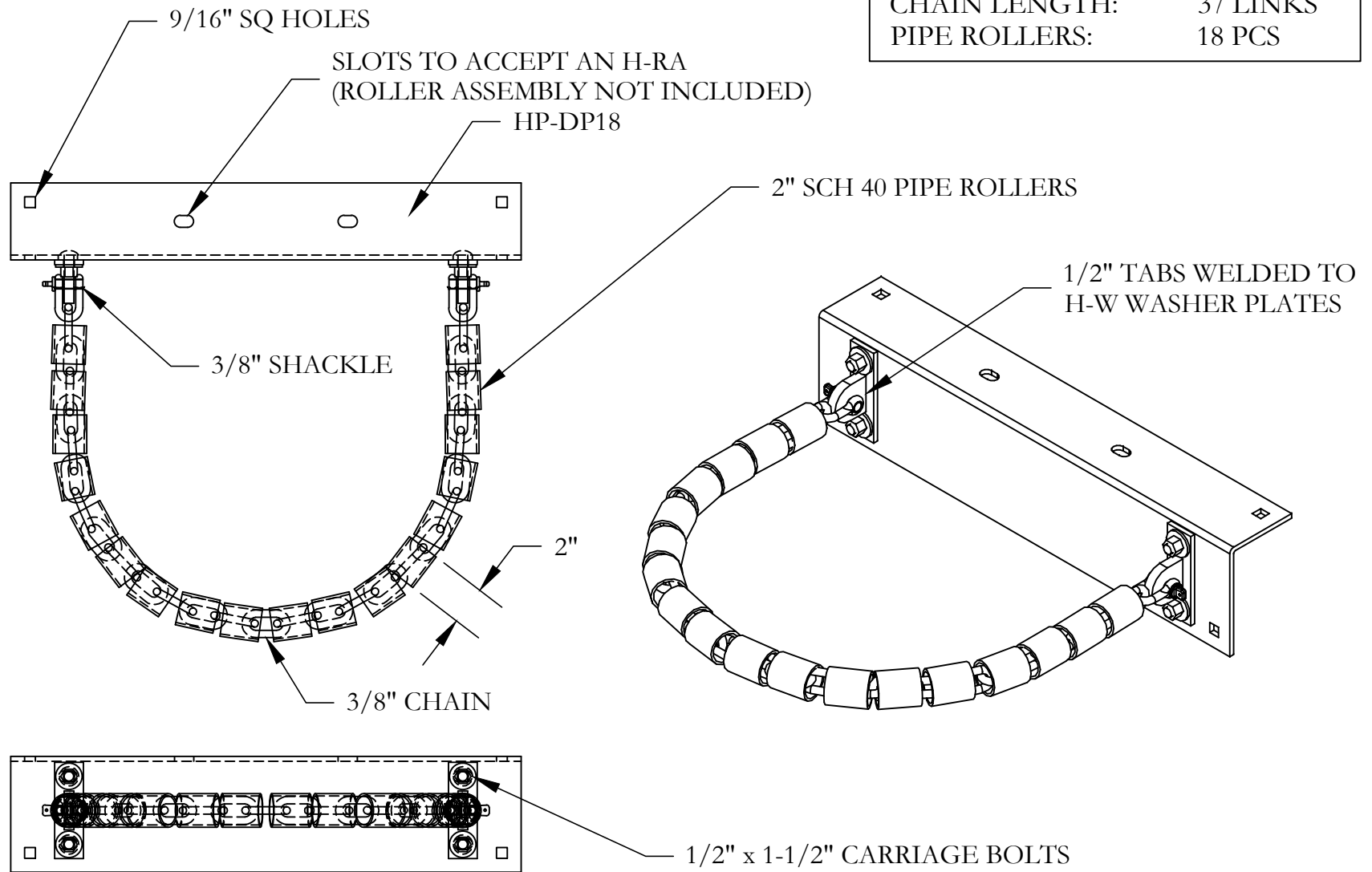


NOTE: ON LAYOUT DRAWINGS ALL MEASUREMENTS ARE TO THE FRAME MEMBERS. ACTUAL MEASUREMENTS MAY VARY BASED ON RUBRAIL, BUMPSBOARD, OR OTHER ACCESSORIES BEING USED. IF USING RUBRAIL ADD APPROX. 1 1/2". IF USING BUMPSBOARD ADD 1 1/2". THIS WILL AFFECT DISTANCE BETWEEN FINGERS BY -6". ON HINGE CONNECTIONS: ADD 3 1/4" BETWEEN SECTIONS FOR EVERY HINGE POINT. ALL OF THE ABOVE IS NOT CALCULATED IN ANY LAYOUT DRAWING. THIS DRAWING IS PROVIDED AS A COURTESY TO OUR CUSTOMERS. NON CUSTOMERS WILL BE CHARGED A SERVICE FEE OF \$75.00 AN HOUR. EFFECTIVE 1-20-2012

CHAIN LENGTH:	37 LINKS
PIPE ROLLERS:	18 PCS



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 60 MERCO ROAD
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 FAX: (304)737-3008



TITLE: CHAIN PILE GUIDES HP-DP18C		SCALE: 1-1/2" = 1'-0"
PRINT DATE: 3/12/14 12:02 PM		DRAWN BY: DAN OTTO
CREATED DATE: 3/12/14	APRVD BY: J. MERIWETHER	